

Blue

# Work Order ID 53291

October 30, 2009 9:13:28 AM



Page 1

Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: AP

Date: 09/10/30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-642	Rev. M								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-412 CHG006								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

53595

**Work Order ID 53291**

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Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-412 Location: _____ PPP Rev: <u>E</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/12/7 SP

09/12/08 J

MF  
09-12-08

# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-41A		Purchased	No				Each	312.0000	8.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

312

107242

4

108302

4

111163

104

112431

200

AN4-6A		Purchased	No				Each	1,274.000	12.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1274

111279

174

112314

300

112641

100

112720

100

112829

300

112933

300

# Picklist Print

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4C5A

Purchased

No

Each

592.0000

1.0000

✓



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

592

104936

17

110552

73

112243

500

18918

2

M/104936

AN5-11A

Purchased

No

Each

193.0000

8.0000

✓



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

193

109061

1

109545

1

110363

6

110985

35

112243

50

112314

100

M/12243

10/12/4 (1)

# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5-12A  Bolt		Purchased	No				Each	197.0000	4.0000 ✓			
--	--	-----------	----	--	--	--	------	----------	----------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	197	
104936	1	
110467	46	
112314	150	

M110467

AN5-13A  Bolt		Purchased	No				Each	84.0000	4.0000 ✓			
--	--	-----------	----	--	--	--	------	---------	----------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	84	
104936	3	
108167	8	
110363	14	
112492	10	
112641	49	

M112641

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# Picklist Print

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C416

Purchased

No

Each

695.0000

1.0000



washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

695

100993

695

Each

1,696.000

8.0000

AN960JD10

Purchased

No



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1696

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

968

112369

337

# Picklist Print

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 AN960JD416  Washer		Purchased	No				Each	4,593.000	24.0000	✓	<i>10/31/09</i>	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4593	
108161	519	
110523	340	
111279	101	
111916	482	
112314	3151	
16941	0	

*11/12/09*

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD516

Purchased

No

Each

1,564.000

8.0000



Washer



10/24/09 (1)

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1564

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

150

112828

500

m112828

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# Picklist Print

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-441RevF Manufactured No

Each 6.0000 1.0000



Replacement Skidtube



B 53595 Cc 9/12/7 ①

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

BLUE

D206-648-013RevB Manufactured No

Each 11.0000 1.0000



GHW Modification @CHG002



✓ 53 690 Cc 9/12/14 ①

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

FG	4	
52585	4	
Main Warehouse		
ST	7	
52273	7	

BLUE

# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2652RevA

Manufactured

No

Each

756.0000

16.0000

✓



Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

712

51531

712

51531

D2712RevB

Manufactured

No

Each

325.0000

10.0000

✓



Set Screw

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

275

16400

20

43810

11

47603

44

48235

200

48235

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# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2932-2RevC

Manufactured

No

Each

12.0000

1.0000



Saddle RH Out, 206

53329 *LC*

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	12	
	40280	1	
	48189	5	
	50368	6	

BLUE

D2933-2RevC

Manufactured

No

Each

6.0000

1.0000



Saddle RH In, 206

53330 *LC 9/14/4 ①*

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	6	
	43501	1	
	45321	1	
	50377	4	

BLUE

# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D2934RevB



Saddle Spacer

Manufactured

No

Each

88.0000

2.0000



✓

*[Signature]*

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

22

47947

22

Main Warehouse

ST55

60

50376

60

Each

103.0000

2.0000



5.376

✓

*[Signature]* 11/12/09 (1)

S D2935RevB



Saddle Spacer

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST

97

47948

25

50211

72

47948

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# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2938-2RevC

Manufactured

No

Each

9.0000

1.0000

✓



Saddle RH Out, 206



B 53332

*[Handwritten signature]*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

41131

1

43502

1

48192

1

50245

6

BLUE

D2939-2RevC

Manufactured

No

Each

2.0000

1.0000

✓



Saddle RH In, 206



5333y

*[Handwritten signature]* 9/12/4 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

48194

2

BLUE

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# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue



Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE		Manufactured	No				Each	59.0000	1.0000	✓		
										53351		
Tow Ring												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	39	
45743	4	
48249	15	
50176	20	
Main Warehouse		
ST464	20	
50387	20	

BLUE

D3413-1RevA

Manufactured No

Each

31.0000

1.0000



Ring



53446

10/9/12/4①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
48123	11	
Main Warehouse		
ST473	20	
51586	20	

BLUE

# Picklist Print

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Work Order ID: 53291



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA

Manufactured

No

Each

183.0000

1.0000

✓



Washer

*PC*

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

176

51653

176

51653

D3457-1RevA

Manufactured

No

Each

145.0000

2.0000

✓



Washer

*PC 9/14/4 C*

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

135

45913

75

52981

60

45913

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# Picklist Print

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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue



Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 S  Nut		Purchased	No				Each	3,322.000	8.0000	✓		

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3322	
110844	32	
111274	29	
111668	761	
112314	2000	
112385	500	

M111668

MS21042L4

Purchased

No



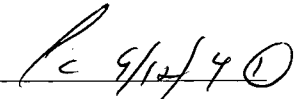
Nut

Each

5,891.000

12.0000

✓

 9/12/4①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5891	
110507	184	
111827	5698	
112314	9	
15924	0	

M111827



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Work Order ID: 53291

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty/To Pick	Qty Issued	Date Issued	Status
MS21043-4  Nut		Purchased	No				Each	1,005.000	1.0000	✓		

*10/31/09 ①*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	965	
112243	2	
112314	663	
112492	300	

*11/23/09*